

MU2-GPM 4000

4 刃圓溝 2 離隙鎢鋼立銼刀
4 Flutes Rounded Land Double Edge Carbide End Mill



 新規格上市
New Specification Arrival

 MG

 11M D.15

 CO 12%

 HRC <= 65

 P 550

 45

 TiSiN



產品型號 Model No	在庫 Stock	切削直徑 DC	切刃長度 APMX	柄部直徑 DCON	標準全長 LF	價格 Price
MU2-GPM4040	●	4	10	4	50	
MU2-GPM4050	●	5	12.5	6	50	
MU2-GPM4050L115	●	5	15	6	50	
MU2-GPM4060	●	6	15	6	50	
MU2-GPM4060L118	●	6	18	6	50	
MU2-GPM4070L121	●	7	21	8	60	
MU2-GPM4080	●	8	20	8	60	
MU2-GPM4080L124	●	8	24	8	60	
MU2-GPM4100	●	10	25	10	75	
MU2-GPM4100L130	●	10	30	10	75	
MU2-GPM4120	●	12	30	12	75	
MU2-GPM4120L136	●	12	36	12	75	
MU2-GPM4160	●	16	48	16	100	
MU2-GPM4200	●	20	50	20	100	

MU2-GPM 4000系列切削參數

The Cutting Data For MU2-GPM 4000 Series

被加工材質

Material

合金鋼

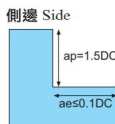
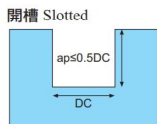
Alloy Steel

碳鋼

Carbon Steel

直徑 (mm) Shank	4	6	8	10	12	16	20
轉速 n (min)	6000	4000	2900	2400	1900	1500	1200
進給速度 (mm/min) Vf	開槽 Slotted	420	420	420	420	420	420
	側邊 Side	1100	800	950	750	500	400

切削深度 Cutting depth



ap : 軸向切削深度 Axial depth of cutting
ae : 徑向切削深度 Radial depth of cutting
DC : 刃徑 Diameter of cutting